



Dart Aerospace Ltd.  
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**D350-567-111**  
**Job Sheet 178954**



**Part No:** D350-567-111

**Job Qty:** 1 ea

**Part Name:** Super-Sized Vertical Reference Floor Window



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 6/11/18

**Job Tracking No:**

**Due Date:** 6/22/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV E SHEET 28 IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD verified by: IPP REV:G 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  | 6/22/18    | 6/22/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | SRB      |
| 110   | Packaging          | 1 pcs | 6/22/18    | 6/22/18  | 0.00      | 0.00    | Packaging1-3          |           | SRB      |
| 120   | QC                 | 1 pcs | 6/22/18    | 6/22/18  | 0.00      | 0.00    | QC4                   |           |          |
| 130   | Packaging          | 1 pcs | 6/22/18    | 6/22/18  | 0.00      | 0.00    | Packaging3-1          |           |          |
| 135   | DC                 | 1 pcs | 6/22/18    | 6/22/18  | 0.00      | 0.00    | DC                    |           |          |
| 140   | QC21-FG            | 1 Ea  | 6/22/18    | 6/22/18  | 0.00      | 0.00    | QC21                  |           | DAS      |

Part Op 110 - Pick Packing Kit \*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032

135 - Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007

### Job BOM

| Part / Item  | Component Name                          | Quantity    | Operation             | Container |
|--------------|-----------------------------------------|-------------|-----------------------|-----------|
| D350-567-113 | Replacement Exterior Super-Sized Window | 1 Ea (1 ea) | 90-Start up Operation | 5078809   |
| D350-567-115 | Replacement Interior Window             | 1 Ea (1 ea) | 90-Start up Operation | 5078532   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D350-567-113   | 1        | 4         | 0         |
|                       | D350-567-115   | 1        | 3         | 0         |

### Part Specifications

Specifications could not be found.



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Container No: S082962



Part: D350-567-111

Job No: 178954

Serial No/Batch: S082962

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/21/16

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## 5.0 PARTS LIST

| Qty<br>-015 | Qty<br>-017 | Qty<br>-025 | Qty<br>-027 | Qty<br>-111 | Qty<br>-117 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             |             | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             | X           |             |             |             |             | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             |             | X           |             |             |             | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             | X           |             |             | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             |             | X           |             | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
|             |             |             |             |             | X           | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
| 1           | 1           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             |             | 1           | 1           |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             |             |             | 1           | 1           | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             | 1           |             | 1           | 1           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
| 1           |             | 1           |             |             | 1           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |

| Qty<br>-013  | Qty<br>-023  | Qty<br>-113  | Qty<br>-115 | Qty<br>-031 | Part Number  | Description                                            |
|--------------|--------------|--------------|-------------|-------------|--------------|--------------------------------------------------------|
| X            |              |              |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|              | X            |              |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|              |              | X            |             |             | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|              |              |              | X           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
|              |              |              |             | X           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |
| 1            |              |              |             |             | D2125        | REPLACEMENT WINDOW, SMALL                              |
|              | 1            |              |             |             | D2942        | REPLACEMENT WINDOW, LARGE                              |
|              |              | 1            |             |             | D3290-041    | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE               |
| 1            |              |              |             |             | D2126-0600   | SEAL                                                   |
|              | 1            |              |             |             | D2463-0750   | NEOPRENE SEAL                                          |
|              |              | 1            |             |             | D2463-0860   | NEOPRENE SEAL                                          |
|              | 9            | 12           |             |             | 2600-6       | 1/4 TURN FASTENER                                      |
|              | 9            | 12           |             |             | 2600-LW      | WASHER                                                 |
|              | 9            | 12           |             |             | 212-12       | RECEPTACLE                                             |
|              | 22           | 21           |             |             | AN526C832R9  | SCREW (OR AN526C832-9, OR MS51957-126)                 |
|              | 44           | 42           |             |             | AN960JD8     | WASHER                                                 |
|              | 22           | 21           |             |             | MS21042L08   | NUT (OR MS21042-08)                                    |
|              | 18           | 24           |             |             | MS20426AD3-5 | RIVET                                                  |
| 2 SQ.<br>YD. | 2 SQ.<br>YD. | 2 SQ.<br>YD. |             |             | N/A          | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE                   |
|              |              |              |             | 1           | D2463-0450   | NEOPRENE SEAL                                          |
|              |              |              |             | 1           | D3210-1      | DOUBLER                                                |
|              |              |              |             | 1           | D3211-1      | BRACKET                                                |
|              |              |              |             | 1           | D3212-1      | FLOOR WINDOW                                           |
|              |              |              |             | 1           | D3213-041    | DOOR ASSEMBLY                                          |
|              |              |              | 1           |             | D3293-1      | DOUBLER                                                |
|              |              |              | 1           |             | D3294-1      | BRACKET                                                |
|              |              |              | 1           |             | D3295-041    | FLOOR WINDOW                                           |
|              |              |              | 1           |             | D3296-041    | DOOR ASSEMBLY                                          |
|              |              |              | 1           |             | D2463-0530   | NEOPRENE SEAL                                          |
|              |              |              | 9           | 8           | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32)                 |
|              |              |              | 9           | 8           | AN960JD6     | WASHER                                                 |
|              |              |              | 9           | 8           | MS21042L06   | NUT (OR MS21042-06)                                    |
|              |              |              | 2           | 40          | MS20470AD4-5 | RIVET                                                  |
|              |              |              | 115         | 90          | MS20470AD4-6 | RIVET                                                  |
|              |              |              | 15          | 20          | MS20470AD4-7 | RIVET                                                  |